

Date: Thursday, 17/08/2006 3:19:25 PM  
 User: Linda Lacelle









## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	MIRROR BRACKET LH
<b>Job Number</b> :	28218A01		
<b>Estimate Number</b> :	10146		
<b>P.O. Number</b> :	N/A	<b>Part Number</b> :	D20131
<b>This Issue</b> :	17/08/2006	<b>S.O. No.</b> :	N/A
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D2013 REV C
<b>First Issue</b> :	N/A	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	N/A	<b>Drawing Revision</b> :	C
	<b>Type</b> :	<b>Material</b> :	N/A
	SMALL /MED FAB	<b>Due Date</b> :	14/09/2006
<b>Written By</b> :			<b>Qty:</b> 4 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :			
<b>Comment</b> :	Est Rev:A New Issue 05-11-01 JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304TR0750W049	304 RD Tube .750 x .049W
		
<b>Comment:</b> Qty.: 2.0447 f(s)/Unit Total: 8.1787 f(s) Material: 3/4 O.D. x .049" wall, 304/316 SS Seamless Tubing (M304TR0.750W.049) Batch: <u>M100797</u>		
2.0	BRAKE NC	NC BRAKE
		
<b>Comment:</b> NC BRAKE  1-Punch as per template D2013-T1and Dwg D2013 2-Flatten ends of D2013-1 tube as per Dwg D2013 using DT8545 3-Bend (1) tube as per Dwg D2013 using Jig DT8201Identify as D2013-1. 4-Deburr as required		
3.0	QC5	INSPECT WORK TO CURRENT STEP
		
<b>Comment:</b> INSPECT WORK TO CURRENT STEP		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
		
<b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: <u>WA</u>		

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/09/06  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR BRACKET LH

Job Number: 28218A01

Part Number: D20131

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
Inspection Level 21

④  
R 06/09/06

Job Completion



U 06-09-06

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

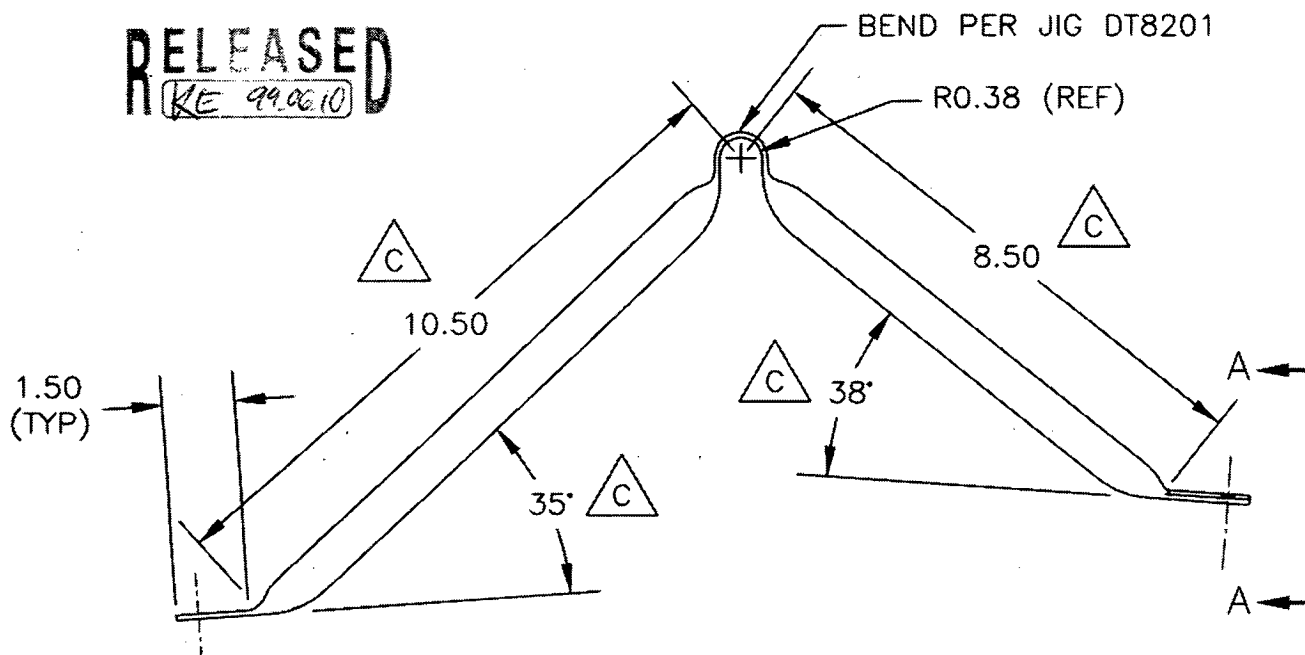
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

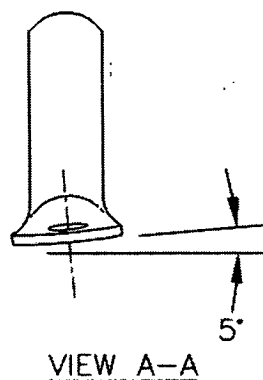
**NOTE:** Date & initial all entries

RELEASED  
KE 99.06.10

**DART**



D2013-1 LH SHOWN  
D2013-2 RH OPPOSITE  
(FOR 205 MIRROR)



DRILL  $\phi 0.257$  (TYP)  
0.400 (TYP)

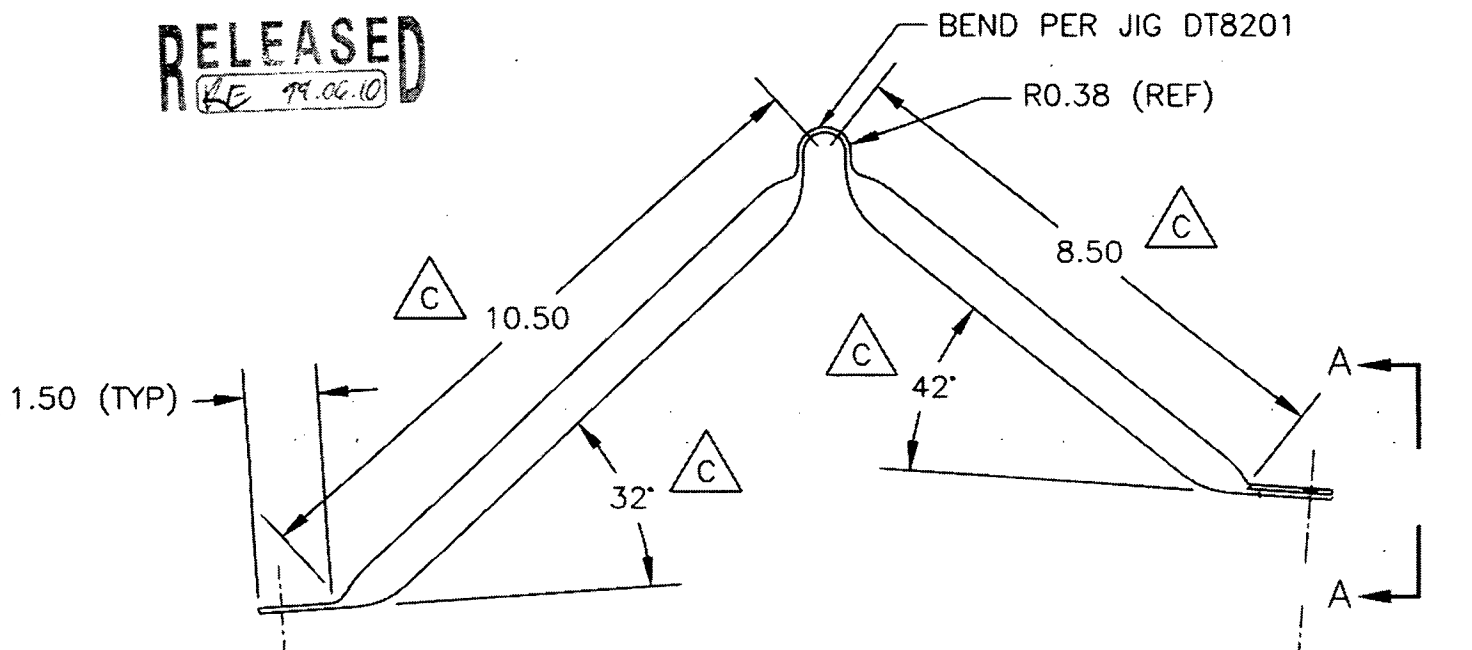
CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,  
0.750 OD x 0.049 WALL

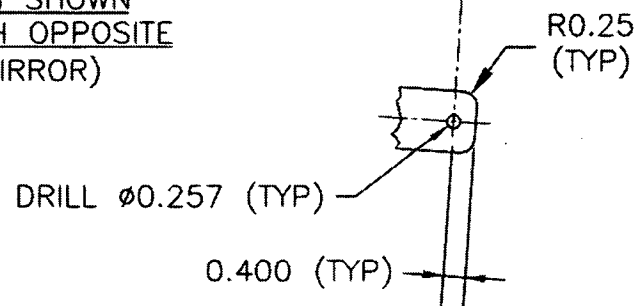
REFERENCE ONLY

DESIGN	JB	DRAWN BY	RF	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA
CHECKED	KE	APPROVED	JD	DRAWING NO. D2013
DATE	99.06.07	TITLE	MIRROR BRACKET	REV. C
				SHEET 1 OF 3
				SCALE
				NTS
	A	90.10.22	NEW ISSUE	
	B	94.06.15	REDRAWN	
	C	99.06.07	REDRAWN, CHANGE OF DIMENSIONS	

RELEASED  
RE 79.06.10



D2013-3 LH SHOWN  
D2013-4 RH OPPOSITE  
(FOR 212 MIRROR)



CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,  
0.750 O.D. x 0.049 WALL

**DART**



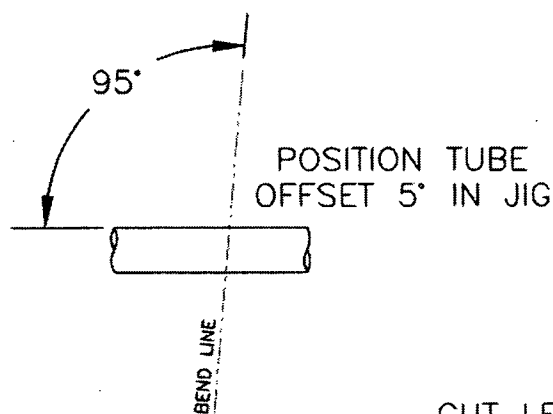
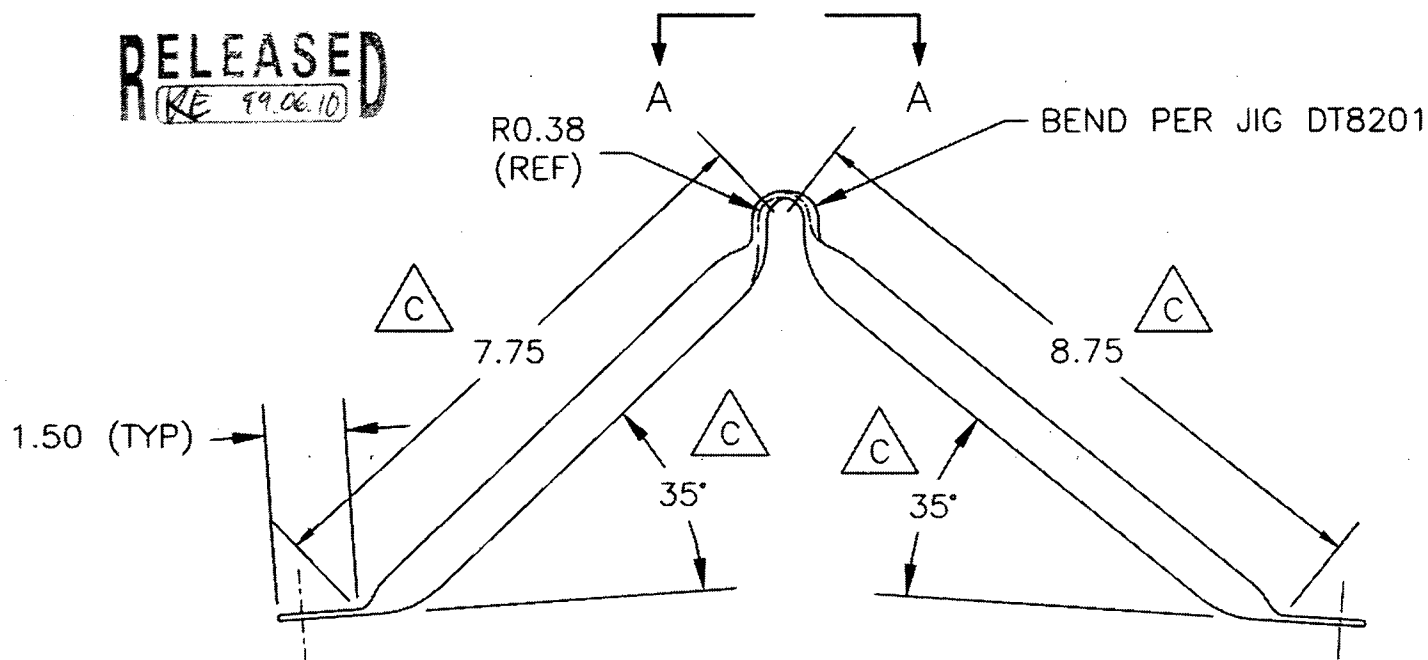
DESIGN	DRAWN BY	DART AEROSPACE LTD
JB	RF	HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.
RE	[Signature]	D2013
DATE	TITLE	REV. C
99.06.07	MIRROR BRACKET	SHEET 2 OF 3
		SCALE
		NIS

RELEASED  
(RE 99.06.10)

**DART**

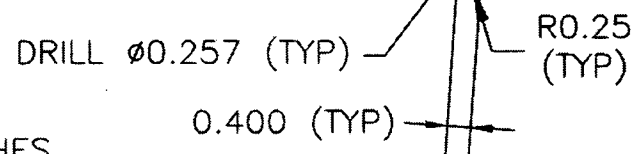


DESIGN	JB	DRAWN BY	RM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	KE	APPROVED	KE	DRAWING NO. D2013
DATE	99.06.07	TITLE	MIRROR BRACKET	REV. C SHEET 3 OF 3
				SCALE NTS



VIEW A-A

D2013-5 LH SHOWN  
D2013-6 RH OPPOSITE  
(FOR 204 MIRROR)



CUT LENGTH: 20.75 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,  
0.750 O.D. x 0.049 WALL